

4009

Exhibit No. \_\_\_\_\_  
Worldwide Court  
Reporters, Inc.

**Randy Ezell**

Offshore Installation Manager (OIM)  
Transocean Inc.  
Deepwater Horizon  
713-232-8262 or 713-232-8265 Phone  
713-232-8268 Fax  
[oim.dwh@deepwater.com](mailto:oim.dwh@deepwater.com)

**From:** DWN, OIM (Deepwater Nautilus)

**Sent:** Wednesday, November 11, 2009 8:15 AM

**To:** Kent, James (Houston); DWH, OIM (Deepwater Horizon); DWH, Materials (Deepwater Horizon); DWN, Materials (Deepwater Nautilus); DWN, Toolpusher (Deepwater Nautilus); DWH, Toolpusher (Deepwater Horizon)

**Cc:** Reid, Tony (Houston); Park, Graham (Houston); Johnson, Paul (Houston)

**Subject:** RE: 2000037227 R2 DEEPWATER HORIZON//PA 0000011042

James,

We plan to release this pipe in the first week of December. Can you wait that long?

*Jahn Hamilton*

*OIM*

*Deepwater Nautilus*

-----Original Message-----

**From:** Kent, James (Houston)

**Sent:** Wednesday, November 11, 2009 8:06 AM

**To:** DWH, OIM (Deepwater Horizon); DWN, OIM (Deepwater Nautilus); DWH, Materials (Deepwater Horizon); DWN, Materials (Deepwater Nautilus); DWN, Toolpusher (Deepwater Nautilus); DWH, Toolpusher (Deepwater Horizon)

**Cc:** Reid, Tony (Houston); Park, Graham (Houston); Johnson, Paul (Houston)

**Subject:** RE: 2000037227 R2 DEEPWATER HORIZON//PA 0000011042

John when will you be able to release the pipe?  
thanks

*James*

*Rig manager*

*Deepwater*

*Offshore 567-8554*

*Mob. 281-7188*

*The optimist complains about the wind.*

*The pessimist expects it to change.*

*The sailor adjusts the sails.*

*John Maxwell*

**From:** DWH, OIM (Deepwater Horizon)

**Sent:** Friday, November 06, 2009 12:10 PM

**To:** Kent, James (Houston); DWN, OIM (Deepwater Nautilus); DWH, Materials (Deepwater Horizon); DWN, Materials (Deepwater Nautilus); DWN, Toolpusher (Deepwater Nautilus); DWH, Toolpusher

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TRN-MDL-00292748

(Deepwater Horizon)

Cc: Reid, Tony (Houston); Park, Graham (Houston)

Subject: RE: 2000037227 R2 DEEPWATER HORIZON//PA 0000011042

Gents,

We really need the 8000ft of new 5 1/2 21.90# as soon as it could be processed but will manage with the pipe that we have now if that is our best option. Thanks for your consideration in this matter.

Respectfully,

**Jimmy Harrell**

Offshore Installation Manager (OIM)

Transocean Inc.

Deepwater Horizon

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**From:** Kent, James (Houston)

**Sent:** Friday, November 06, 2009 11:00 AM

**To:** DWN, OIM (Deepwater Nautilus); DWH, Materials (Deepwater Horizon); DWN, Materials (Deepwater Nautilus); DWN, Toolpusher (Deepwater Nautilus); DWH, OIM (Deepwater Horizon); DWH, Toolpusher (Deepwater Horizon)

**Cc:** Reid, Tony (Houston); Park, Graham (Houston)

**Subject:** RE: 2000037227 R2 DEEPWATER HORIZON//PA 0000011042

Hey John. Yes the pipe is 5 1/2 21.90# think you guys must have all of the pipe to satisfy your contractual needs and not rely on the 8,000' unless Shell agree to it. This is what I have been told.

Randy, Jimmy or we wait on the 8,000'?

**James Kent**

**Rig manager assistant**

**Deepwater Horizon**

**Office 832-333-1734**

**Mobile 832-333-1734**

*The gale complains about the wind.*

*The storm expects it to change.*

*The sailor adjusts the sails.*

*John D. Howell*

**From:** DWN, OIM (Deepwater Nautilus)

**Sent:** Friday, November 06, 2009 11:33 AM

**To:** Kent, James (Houston); DWH, Materials (Deepwater Horizon); DWN, Materials (Deepwater Nautilus); DWN, Toolpusher (Deepwater Nautilus); DWH, OIM (Deepwater Horizon); DWH, Toolpusher (Deepwater Horizon)

**Cc:** Reid, Tony (Houston); Park, Graham (Houston)

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TRN-MDL-00292749

**Subject:** RE: 2000037227 R2 DEEPWATER HORIZON//PA 0000011042

James,

To give everyone an update on the drill pipe: We are still receiving our new 6 5/8" drill pipe which we now have two weights of the three weights of 6 5/8" drill pipe ordered now. We have started the process of performing the deepwater inspection on these tubulars and are still awaiting the last part of this drill pipe order to come in. Our plan is to get all this pipe ready to be used on the next trip if it makes it in time. This would be around the second week of December.

How soon do you need the 5 1/2" drill pipe?

What # per foot 5 1/2" do you need? I see the order is for 90# of pipe. Is the 8000' of 5 1/2" all the pipe we are talking about MMR to you?

We can do the MMR to you, but if we have the time we would like to wait until we have actually swapped to our new 6 5/8" drill pipe on the rig before we make the swap if we have time to do this.

*John Hamilton*

*OIM*

*Deepwater Nautilus*

-----Original Message-----

**From:** Kent, James (Houston)

**Sent:** Friday, November 06, 2009 10:40 AM

**To:** DWH, Materials (Deepwater Horizon); DWN, Materials (Deepwater Nautilus); DWN, Toolpusher (Deepwater Nautilus); DWH, OIM (Deepwater Nautilus); DWH, OIM (Deepwater Horizon); DWH, Toolpusher (Deepwater Horizon)

**Cc:** Reld, Tony (Houston); Park, Graham (Houston)

**Subject:** FW: 2000037227 R2 DEEPWATER HORIZON//PA 0000011042

Gents see the attached email from Dan Reudelhuber. The plan was to MMR the 8000' of 5 1/2" Nautilus drill pipe to the Horizon once the Nautilus received its new drill pipe to satisfy its contractual needs in respect to Shell.

Any comments please

*James Kent  
Rig Manager at  
Deepwater Horizon  
Houston, TX 77059-8534  
Tel: 281-687-7188*

*The pessimist complains about the wind.  
The optimist expects it to change.  
The leader adjusts the sails.*

*John Maxwell*

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**From:** Reudelhuber, Dan (Houston)

**Sent:** Wednesday, April 22, 2009 3:04 PM

**To:** Romero, Erin; Deversa, Rod (Houston)

**Cc:** DWH, Materials (Deepwater Horizon); Trahan, Buddy (Houston)

**Subject:** RE: 2000037227 R2 DEEPWATER HORIZON//PA 0000011042

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Whoa. There is no need to purchase new 5-1/2 in. drill pipe. The whole pricing exercise was needed because we had to put a rebill invoice together (I thought). We have brand new pipe sitting in Amelia that was purchased for the Nautilus that they have agreed to MMR to the DWH. I understand that James Kent is aware of this.

Dan

**From:** Romero, Erin  
**Sent:** Wednesday, April 22, 2009 1:08 PM  
**To:** Deversa, Rod (Houston)  
**Cc:** DWH, Materials (Deepwater Horizon); Reudelhuber, Dan (Houston)  
**Subject:** FW: 2000037227 R2 DEEPWATER HORIZON//PA 0000011042  
**Importance:** High

Rod,

The below Req's have hit the open bench for the DWH. Shouldn't your group issue a PO for this? Please let me know if I need to do anything. Thanks!

*Erin Romero ☺☺*

Transocean Offshore Ventures,  
GOM Buyer - CR Lumber, Spares  
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Fax (985)631-2067

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**From:** Materials (Deepwater Horizon)  
**Sent:** Thursday, April 11, 2009 5:41 PM  
**To:** Erin  
**Subject:** FW: 2000037227 R2 DEEPWATER HORIZON//PA 0000011042

Erin,  
Requisition # 557 & 558 have been generated for items 1 & 3 on attached quote. I emailed Grant for an updated quote Thursday, as soon as I get a copy I will forward it to you. We are not ordering line 2 Spiral Drill Collars.

James,

The empac description for the 5-1/2" does not specify hardband on both box & pin tool joints but the quote does. As long as the pipe is manufactured as specified in the quote I do not see a problem. I don't see this expense forecasted anywhere, Grant's original delivery was about 6 months. I'll let you know what they come back with as soon as I see it.

David Gates  
Transocean  
Sr Materialsman, Deepwater Horizon  
713-232-8270 / 865-315-4419 (fax) Materials.dwh@deepwater.com

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**From:** Kent, James (Houston)  
**Sent:** Tuesday, March 24, 2009 1:41 PM  
**To:** DWH, MaintSup (Deepwater Horizon); DWH, Materials (Deepwater Horizon); DWH, OIM (Deepwater Horizon); DWN, Toolpusher (Deepwater Nautilus)  
**Cc:** Keeton, John (Houston)  
**Subject:** FW: 2000037227 R2 DEEPWATER HORIZON//PA 0000011042

Steve, Jeremy these are the ICN numbers to use to order the re-bill tubulars lost on Kodiak. PA 11042. Please verify with the TP's that this is indeed what you want. Attached are the quantities.

Later

*James Kent*  
*Rig manager asset*  
*Deepwater Horizon*  
*Office 832-587-8534*  
*Mob.281-687-7188*

**From:** Deversa, Rod (Houston)  
**Sent:** Thursday, March 12, 2009 10:38 AM  
**To:** Reudelhuber, Dan (Houston)  
**Cc:** Kent, James (Houston); Trahan, Buddy (Houston); Pichowsky, David (Houston)  
**Subject:** RE: 2000037227 R2 DEEPWATER HORIZON//PA 0000011042

Dan,

Good catch. I had catalog fix RIN 10014252 and it now reads TK-34XT. Also note below I have changed it to RIN 10001654 with zip groove for slips only. I will have GP revise quote.

**From:** Reudelhuber, Dan (Houston)  
**Sent:** Thursday, March 12, 2009 10:33 AM  
**To:** Deversa, Rod (Houston)  
**Cc:** Kent, James (Houston); Trahan, Buddy (Houston); Pichowsky, David (Houston)  
**Subject:** RE: 2000037227 R2 DEEPWATER HORIZON//PA 0000011042

Rod, the description on item one is not correct. Should read TK-34XT, not TK-34P. Also, there's no mention of hardbanding on pin and box (TCSTI).

On the 8-1/4 in. collars, we don't want the zip groove for the elevator.

Thanks

Dan

**From:** Deversa, Rod (Houston)  
**Sent:** Wednesday, March 11, 2009 4:39 PM  
**To:** Kent, James (Houston)  
**Cc:** Trahan, Buddy (Houston); Reudelhuber, Dan (Houston); Pichowsky, David  
**Subject:** FW: 2000037227 R2 DEEPWATER HORIZON//PA 0000011042

Please note revise quote with better pricing for subject DP, DC and DP. Use the following new RINs when ordering:

RIN 10014252  
EICN ICS000000052321  
DRILLPIPE, 5-1/2 IN OD X 0.361 IN WALL GRADE S-35 RANGE II 18 DEG TAPER 12 IN PIN TONG SPACE 7 IN BOX TONG SPACE 6.873 IN BEVEL DIA. HARBANDED WITH TUBOSCOPE TCS8000 OR TCS TITANIUM, INTERNALLY COATED WITH TUBOSCOPE 34XT, COMPLETE WITH DRILL-TEC OR MSI MAGNUM. HIGH-DENSITY POLYETHYLENE OR POLY-CARBONATE, NON-METALLIC, COMPOSITE REINFORCED THREAD PROTECTORS. SELLER TO CONTACT BUYER FOR ASSIGNMENT OF SERIAL NUMBERS. TO TRANSOCEAN LATEST SPEC

RIN10001654  
EICN ICS000000038074  
COLLAR, DRILL SPIRAL 8-1/4 IN OD X 6 IN ID X 31 FT LONG WITH 6-5/8 IN REG PIN DOWN/BOX UP CONNECTION. BORE PIN WITH API STRESS RELIEF GROOVE AND TOP BOX WITH BORE BACK ZIP GROOVE FOR SLIPS ONLY. DRILL-TEC OR MSI MAGNUM HIGH DENSITY POLYETHYLENE OR POLY-CARBONATE NON-METALLIC COMPOSITE REINFORCED THREAD PROTECTORS INSTALLED. SELLER TO CONTACT BUYER FOR ASSIGNMENT OF SERIAL NUMBERS. TO TRANSOCEAN LATEST SPEC.

RIN10014252  
EICN ICS000000052321  
DRILLPIPE, HEAVY WEIGHT SPIRAL 6-5/8 IN OD X 4-1/2 IN ID RANGE II 18 DEG TAPER. SHOULDER 8-1/4 IN OD X 6 IN ID TOOL JOINTS 6-5/8 IN FH BOX X PIN CONNECTION. API STRESS RELIEF GROOVE PIN AND BORE BACK BOX. MIN 24 IN TONG SPACE 6.873 IN BEVEL DIA. HARBANDED WITH TUBOSCOPE TCS8000 OR TCS TITANIUM, INTERNALLY COATED WITH TUBOSCOPE 34XT, COMPLETE WITH DRILL-TEC OR MSI MAGNUM PLASTIC THREAD PROTECTORS. SELLER TO CONTACT BUYER FOR ASSIGNMENT OF SERIAL NUMBERS. TO TRANSOCEAN LATEST SPEC.

Records,  
Rod Deversa  
Transocean Procurement  
Transocean, Inc.  
Greenway Plaza 77046  
832-566-6029 ph  
832-566-6096 fax

**From:** Coker, Joyce [mailto:Joyce.Coker@NOV.com]  
**Sent:** Wednesday, March 11, 2009 3:13 PM  
**To:** Deversa, Rod (Houston)  
**Cc:** Hamby, Ronnie

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**Subject:** 2000037227 R2 DEEPWATER HORIZON

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