
From: Clawson, Bryan R
To: 'Morel, Brian P'
CC: Cotton, Brian A; Billiot, Laurence
Sent: 3/29/2010 3:48:19 PM
Subject: RE: Macondo - 7" Float Equipment
Attachments: M45AP 7 H513 32ppf 6 drift.pdf

Brian, if the Model M45AP 7" H513 32ppf is the collar we will be running, this is perfect for the 9 5/8" X 7" DWP Plug set.

Regards,

Bryan Clawson

Weatherford Cementation Sales

Office: 281-260-1393

Cell: 713-823-2385

E-Mail: bryan.clawson@weatherford.com

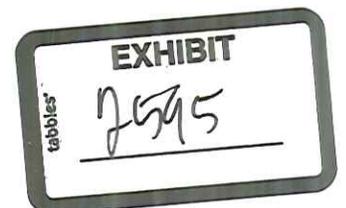
From: Morel, Brian P [mailto:Brian.Morel@bp.com]
Sent: Monday, March 29, 2010 10:15 AM
To: Clawson, Bryan R
Subject: FW: Macondo - 7" Float Equipment

This is what we think we will have for the 7".

From: Hafle, Mark E
Sent: Monday, March 29, 2010 9:58 AM
To: Morel, Brian P
Subject: FW: Macondo - 7" Float Equipment

From: Crane, Allison
Sent: Friday, March 26, 2010 3:55 PM
To: Hafle, Mark E; Morel, Brian P
Cc: Couch, Thomas E
Subject: Macondo - 7" Float Equipment

This is the float equipment that goes with the Nexen pipe. The M222 guide shoe has apparently been modified into a cookie cutter style shoe. Float collars are auto-fill.



Thanks



Al Crane

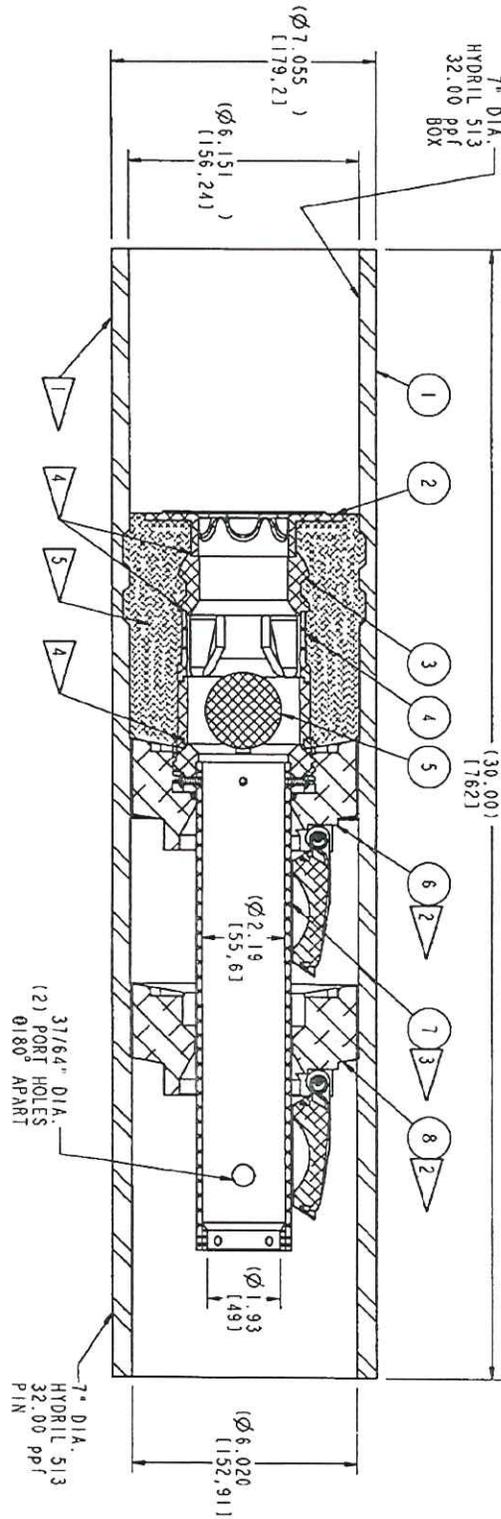
Materials Management Coordinator

BP GoM Deepwater Exploration

281-366-5951

allison.crane@bp.com

ITEM	QTY	DESCRIPTION	DOC./DWG. NO.	PART NUMBER
1	1	SHELL, 7" M45AP FLOAT COLLAR	D000401283	00816487
2	1	PLATE, 6-5/8" - 7-3/4" WIPERLOK SYSTEM	D000203638	00816540
3	1	EXTENSION, 6-5/8" - 7-3/4" WIPERLOK PLATE	D000203677	00580467
4	1	ASSY, BALL RETAINER CAGE	D000180352	00571117
5	1	BALL, 2" DIA. WEIGHTED	D000303988	01188904
6	1	VALVE, UPPER SEAT, 6.070 OD.	D000363053	00824432
7	1	ASSY, AUTO-FILL TUBE 5-8 BPM	D000303989	01188905
8	1	VALVE, LOWER SEAT, 6.070 OD.		



NOTE:
 1 STAMP PRODUCT IDENTIFICATION ON SHELL PER SPECIFICATION 99100005.

- 2 INSTALL UPPER & LOWER FLAPPER PLATE ASSEMBLY PER SPECIFICATION 99100107.
- 3 INSTALL AUTO-FILL TUBE ASSEMBLY, PER SPECIFICATION 99100105.
- 4 APPLY TUBE-LOK MODEL NO. 70100 PRIOR TO ASSEMBLY.
- 5 CEMENT AND INSPECT PER SPECIFICATION 99100003.
- 6 PAINT, CRATE & IDENTIFY PACKAGE PER SPECIFICATION 99100006 & 99100007.

INITIAL RELEASE	EIA	BOD	SLB
DESCRIPTION	Q/A/NO	Q/A/NO	Q/A/NO
	Rev'd By	Rev'd By	Rev'd By
	Date	Date	Date

Engineering Location: HQMA		DO NOT SCALE DRAWING	
UNLESS OTHERWISE SPECIFIED:			
1. UNIFORM GRADES 200 (6.3) MM	ALL DIMENSIONS IN UNITS LISTED	TOLERANCES	
2. GRADE ALL EXCEPT 0.05 (0.01) X 45°	OR 0.05 (0.01) R MINIMUM CORNER RADIUS	±0.13	±0.13
3. DIMENSIONS TO CENTER UNLESS OTHERWISE SPECIFIED	4. DIMENSIONS TO CENTER UNLESS OTHERWISE SPECIFIED	±0.13	±0.13
5. ALL THREAD ENTRY AND EXIT ANGLES TO BE 25-45° OFF OF THE 90° AXIS		±0.13	±0.13
TOLERANCES		INCH	MM
±0.13	±0.13	±0.13	±0.13
±0.13	±0.13	±0.13	±0.13
±0.13	±0.13	±0.13	±0.13
±0.13	±0.13	±0.13	±0.13

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DATE: 0.360" ± 0.000"

SCALE: 1 OF 1

REV: A

DOC./DWG. NO.: D000401284

ASSY, 7" M45AP FLOAT COLLAR
 MID BORE WIPERLOK PLATE (6,000 DRIFT)
 5-7 BPM (500-700 PSI) HYDRIL 513 32,000 PPF