

SHIP TO: 2292648
 WELL SITE
 Field: MISSISSIPPI CANYON 252
 Well: 1
 Lease: OCSG 32306
 OF
 UNITED STATES



DELIVERY TICKET

PICK NUMBER 3639359 PRINT DATE APR 01 2010 PAGE 1 of 2

This order number must appear on all invoices, packing lists, cartons and correspondence related to this order.

BRANCH PLANT 14901

WEATHERFORD (GEMCO)
 8820 POINT SIX CIRCLE DR
 HOUSTON TX 77066
 UNITED STATES

PH: 281 859-7866 FX: 281 859-7863

BILL TO: 1000043
 BP AMERICA PRODUCTION CO
 ATTN: SCANNING DEPT S646
 P O BOX 22024
 TULSA OK 741212024
 UNITED STATES

ORDER DATE MAR 31 2010	ORDERED BY AL CRANE	ENTERED BY LOPEZ, CHRISTOPHER	CARRIER	ORDER NUMBER: 5606443 SO
CUSTOMER PO 4540072082	SHIPPING INSTRUCTIONS MISCELLANEOUS VISUAL @ WFT YARD		RELATED PO#:	
SHIPPING TERMS EXW Ex Works				

LINE	DESCRIPTION	ITEM NUMBER	LOCATION / LOT	UOM WEIGHT	QUANTITY SHIPPED	UNIT PRICE	EXT PRICE
1.000	LABOR CHARGE	128786 298999		EA	9.00	80.0000	720.00
SERVICE CHARGE IS FOR VISUAL AND PREP OF 7" EQUIPMENT TIME/DATE STARTED: 8:00 AM, 4/1/10 TIME/DATE ENDED: 5:00 P.M 4/1/10 9 HRS @ \$80.00 PER/HR TOTAL: \$720.00 SERVICE TECH: DARELL NEWTON							
2.000	CLEANING & KENDEX FOR EQUIPMENT	823355 823355		EA	10.00	17.5000	175.00
CLEANING AND KENDEX FOR 7" EQUIPMENT 10EA. @ 17.50 FOR 7" EQUIPMENT 1EA.PD070082C-S13/S19 1EA.M222W704513H12A003 2EA.M45AP70H513H12A001							

ORIGINAL

SCANNED

ORIGINAL

EXHIBIT
 2585

PICK NO.: 3629359
 SO NO.: 5606443



DELIVERY TICKET PAGE: 2 of 2
 DATE: APR 01 2010

LINE	DESCRIPTION	ITEM NUMBER	LOCATION / LOT	UOM	WEIGHT	QUANTITY SHIPPED	UNIT PRICE	EXT PRICE
6EAS41R0740H512H12A05								

ORIGINAL

Digitally signed by Crane, Allison DN: cn=Crane, Allison		AUTHORIZED SIGNATURE
Crane, Allison		ALLISON
Date: 2010.04.07 15:49:47 -0500		DATE PACKED
SUBTOTAL	\$95.00	TOTAL (USD)
TAX RATE	0.00	
	\$95.00	

FPADKI R4320 FormShip3.4.3.02-16-2010 CDS0000R074031R01 Job # 25187426

Weatherford		ENTERPRISE EXCELLENCE FORM			
FORM NUMBER: CF-720-1001	REV: D2	PAGE: 1	ORIGINAL ISSUE DATE: 07/14/2004	REVISION DATE: 01/18/2005	
PREPARED BY: STEPHAN SUCIENA	REVIEWED BY: GERALD BUSKIDIG	APPROVED BY:	APPROVED BY: Cordie Smith		
CEMENTATION STANDARD DISPATCH LOG					

ORDER DATE/TIME: 3/31/10 ORDER TAKEN BY: Chris Lopez OCSG # 32306
 DELIVERY DATE: 3/31/10 DELIVERY TICKET #: 5006443 AFE#

CUSTOMER: BP ORDERED BY: AL CRANE PAY KEY:
 PROJECT: MACONDO PHONE/MOBILE NO.: 281-366-5851 FAX NO.:
 LEASE: M.C.252#1 COUNTY /PARISH:
 P.O.# 4540072082 RIG: SHIP VIA: WFT

(Check off form of pricing documentation used below):
 Pricing agreement in place: Verbal Quote in File: Written Quote/Bid in File:
 Book Price Less Discount Documented in File:
 Required: Above pricing documentation includes customer acceptance documented in file.

SIZE:	WT:	GRADE:	THREAD:	HOLE:	
QTY.	SIZE	EQUIPMENT	QTY.	SIZE	EQUIPMENT
1	7"	188786 LABOR			
1	7"	823365 CLEANIN AND KENDEX			

VISUAL @ WFT YARD

PULLED/CHECKED BY:	<i>Dorell Johnston</i>	DATE:	3/31/10	CUSTOMER CONFIRMATION:	AL CRANE
DELIVERED BY:	<i>Dorell Johnston</i>	DATE:	3/31/10	DT ENTERED BY:	CHRIS LOPEZ
					DATE: 4/1/10

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PAGE 1 OF 1



INSPECTION REPORT

DATE 4/17/10
DM # 191047

TOTAL JTS. INSP. 10
COMPANY NAME BP America Production Co. SERVICEMAN'S NAME Russell Werner

JOINT #	PIN	INSPECTION SUMMARY	BOX	SERVICE-ABLE	RECUT PIN	RECUT BOX	SCRAP
	7.000" 32.000# HC	Q125 T511 W513					
	Centralizers	Model: 541R					
	P/N: 1366204	Legacy:					
1		541R07011513H12A005		✓			
2				✓			
3				✓			
4				✓			
5				✓			
6				✓			
	7.000" 32.000# HC	Q125 T511 W513					
	Floal Collar	Model: M45AP					
	P/N: 1366513	Legacy:					
1		M45AP7011513H12A001		✓			
2				✓			
	7.000" 32.000# HC	Q125 T511 W513					
	Guide Shoe	Model: M222W					
	P/N: N/A	Legacy:					
1		M222W7011513H12A001		✓			
		(Box Only)					
	7.000" 32.000# P-110	T511 W513					
	Legacy: RD070082C-S13/S19						
	P/N: N/A	Model: N/A					
1		(Box Only)		✓			

TOTAL THIS PAGE 10

TUBULAR TECHNICAL SERVICES



ENTERPRISE EXCELLENCE FORM

FORM NUMBER: CF-720-1004	REV: 01	PAGE: 1	ORIGINAL ISSUE DATE: 07/28/2004	REVISION DATE: 07/28/2004
PREPARED BY: STEPHEN SANDERS	REMOVED BY: DOMINIQUE	APPROVED BY:	APPROVED BY: Gordie Smith	
CEMENTATION FIELD SERVICE REPORT				
TITLE:				

CUSTOMER: BP AMERICA DATE: 4/1/2010 D/T #: 560644330

WELL CHARGES: M.C. 252 OGS-G-32306 #1
 WEATHERFORD SERVICE REP: **Darrell Newton**
 CUST REPRESENTATIVE PRESENT: _____
 3RD PARTY PRESENT: Russell Werner - Hydril

- LIST OF WEATHERFORD EQUIPMENT ON JOB SITE:
- 1)RD070082C-S13/S19 2)M222W70H513H12A003
 - 3)(2) M45AP70H513H12A001 4)(6) 541R0740H513H12A005
 - 5) 6)
 - 7) 8)
 - 9) 10)

FULL EXPLANATION OF ALL SERVICES RENDERED:
 Un-crate and clean threads for Hydril thread inspection. Re-crate and re apply Kendex to threads.
 All equipment is ok to run.

TIME STARTED _____ TIME ARRIVED AT JOB _____
 JOB: 8am 4/1/10 TIME FINISHED _____
 JOB: 5pm 4/1/10 TIME ARRIVED AT SHOP: _____

TOTAL MAN HRS OF SERVICE CHARGED: 9 TOTAL MAN HRS OF SERVICE CHARGED: 9

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PICK TICKET		PICK NUMBER 3639359		PRINT DATE MAR 31 2010		PAGE 1 of 2	
This order number must appear on all invoices, packing lists, cartons and correspondence related to this order.							
BRANCH PLANT 14901							
WEATHERFORD (GEMCOO) 8920 POINT SIX CIRCLE DR HOUSTON TX 77095 UNITED STATES							
PH: 281 859-7868 FX: 281 859-7863							
ORDER DATE		ORDERED BY	ENTERED BY	CARRIER	ORDER NUMBER	SO	RELATED PO#:
MAR 31 2010		AL CRANE	LOPEZ, CHRISTOPHER		5606443		
CUSTOMER PO		MISCELLANEOUS		SHIPPING INSTRUCTIONS			
4540072082				VISUAL @ WFT YARD			
EXW EX WORKS							

SHIP TO: 2292848
WELL SITE
Field: MISSISSIPPI CANYON 252
Well: 1
Lease: OCSG 32306
OF
UNITED STATES

BP AMERICA PRODUCTION CO
ATTN: SCANNING DEPT 5648
P O BOX 22024
TULSA OK 741212024
UNITED STATES



LINE	DESCRIPTION	WEIGHT	ITEM NUMBER	LOCATION / LOT	QUANTITY SHIPPED	QUANTITY BACKORDERED	UOM
1.000	LABOR CHARGE		188786 9999999				EA
SERVICE CHARGE IS FOR VISUAL AND PREP OF T-EQUIPMENT							
TIME/DATE STARTED: 8am 4/11/10 TIME/DATE ENDED: 5pm 4/11/10							
9 HRS @ \$80.00 PERHR TOTAL \$ 720.00							
SERVICE TECH: <u>Dorell Newton</u>							
2.000	CLEANING&KENDEX FOR EQUIPMENT		823355 823355		10.00		EA
CLEANING AND KENDEX FOR T-EQUIPMENT							
10EA @ 17.50 FOR T-EQUIPMENT							
1EA.PD070082C-S13/S19							
1EA.M22W70H513H12A003							
2EA.M45AP70H513H12A001							

ORIGINAL

PICK NO.: 3639359
SO NO.: 5606443 SO



PICK TICKET PAGE: 2 of 2
DATE: MAR 31 2010

LINE	DESCRIPTION	WEIGHT	ITEM NUMBER	LOCATION / LOT	QUANTITY SHIPPED	QUANTITY SACKORDERED	UOM
	6EA.541R0740H513H12A005						
				AUTHORIZED SIGNATURE		DATE PICKED	

WFT-MDL-00003268

Lopez, Christopher

2292848

From: Crane, Allison [Allison.Crane@bp.com]
Sent: Wednesday, March 31, 2010 8:44 AM
To: Schaff, Keith
Cc: Clawson, Bryan R; Lopez, Christopher; Bueno, Angel R (MCS); Maxwell, Scott A; Couch, Thomas E
Subject: Macondo - 7" Float Equipment - Pre-ship Inspection
Attachments: NEXEN CP 7 00.xls

Keith

As we discussed, BP has purchased the 7" float equipment on the attached from Nexen and will use it on our Macondo well. Please schedule Hydriil to perform a visual thread inspection on all pieces and re-apply Kendex. I need to have this completed by close of business tomorrow. Charge information for Hydriil is as follows:

Well Name: OCSG 32306 # 1 /MC 252/ - Macondo
WBS: X2-000X8-C:DRILL
Paykey: ZAXXC04MATR

Any Weatherford charges will go on the Macondo purchase order, 4540072082.

Angel - I will leave it to you to let Weatherford no when to ship the primary equipment - 1 ea float collar, 1 ea reamer shoe & 6 ea cent subs - to Tubo-Amelia. I will advise Weatherford when to ship the backup equipment to Fourchon.

Let me know if you have any questions.

Thanks

All Crane

Materials Management Coordinator
BP GOM Deepwater Exploration
281-386-6951
allison.crane@bp.com

3/31/2010

 Weatherford		CUSTOMER SPECIAL REQUIREMENTS			
NUMBER: 99100320	REV: B	PAGE: 1 OF 3	ORIGINAL ISSUE DATE: 07/15/2009	REVISION DATE: 08/18/2009	
PREPARED BY: GARY FIDLER			APPROVED BY: GARY FIDLER		
TITLE:		Nexen Float Equipment Requirements			

1.0 PURPOSE

The purpose of this document is to ensure that the special requirements and specifications, requested by customers of Weatherford, for specific products, can be maintained and achieved.

2.0 SCOPE

This Standard Engineering Practice applies to all customers of Weatherford.

This Standard Engineering Practice is recommended for adoption by the local facility as a Standard Engineering Procedure.

3.0 RESPONSIBILITY

This standard engineering practice will ensure that the needs of each customer of Weatherford will be satisfied, which is our personal responsibility.

 Weatherford		CUSTOMER SPECIAL REQUIREMENTS		
NUMBER: 99100320	REV: B	PAGE: 3 of 3	ORIGINAL ISSUE DATE: 07/15/2009	REVISION DATE: 08/18/2009
TITLE:		Nexen Float Equipment Requirements		

5.0 THIRD PARTY CONTACT

Nexen
 Stuart Barrowman
 713-341-2840
 Well or Project Information needed when contacting Nexen.

*The above requirements are in addition to standard Weatherford Houma
 Manufacturing requirements.*

 Weatherford		CUSTOMER SPECIAL REQUIREMENTS			
NUMBER: 99100220	REV: E	PAGE: 1 OF 3	ORIGINAL ISSUE DATE: 06/21/05	REVISION DATE: 02/23/2010	
PREPARED BY: GARY FIDLER			APPROVED BY: GARY FIDLER		
TITLE:	BP Requirements				

1.0 PURPOSE

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 Weatherford		CUSTOMER SPECIAL REQUIREMENTS			
NUMBER: 99100220	REV: E	PAGE: 2 OF 3	ORIGINAL ISSUE DATE: 06/21/05	REVISION DATE: 02/23/2010	
TITLE: BP Requirements					

4.0 REQUIREMENTS FOR BP

4.1 Pre-Manufacturing

- BP-135 Material to be approved by BP before manufacturing.

4.2 Material

- The material shall meet the physical and chemical requirements of API 5CT.
- Material shall meet API 5CT PSL requirements per grade listed in section 9 Material of GIS 02-201.
- Material shall meet the Charpy V-Notch requirements of section 11 Mechanical Testing of GIS 02-201.
- T-95 and C-110 material shall meet the SSC test requirements of section 11.2 Mechanical Testing of GIS 02-201.

4.3 Manufacturing

- Serialization – all equipment
- Material Certs sent with NDE PO

4.4 Quality Control Inspection

-

4.5 Threading

-

4.6 NDE

- Wet Fluorescent Magnetic Particle Inspection per Weatherford QOP 809 Rev C OD, ID, Full length, Longitudinal and Transverse
- 3rd party witness
- Material Certs sent with NDE PO
- Drift with 3rd party witness

4.7 Quality Control Documents

-

 Weatherford	CUSTOMER SPECIAL REQUIREMENTS			
	NUMBER: 99100220	REV: E	PAGE: 3 of 3	ORIGINAL ISSUE DATE: 06/21/05
TITLE:		BP Requirements		

4.8 Paint / Crate

No paper work with parts, to be taken care of by 3rd party at NDE.

The above requirements are in addition to standard Weatherford Houma Manufacturing requirements.

RESULTS OF API PERFORMANCE TESTS ON CEMENTING FLOAT EQUIPMENT

I. GENERAL INFORMATION

Manufacturer: Weatherford
Type of Float Equipment Tested: Auto-fill Float Collar
Size of Float Equipment Tested: 7.5/8" (Large Bore Auto-fill)
Model Number of Float Equipment Tested: M45A0
Location of Plant Where Float Equipment Manufactured: Houma, Louisiana
Date Float Equipment Manufactured: 10-2-02
Valve Description: Medium Bore Flow Activated Auto-fill Double Flapper Valve w/ 2" Trip Ball
Valve Material: Aluminum seal, flapper, shear ring, & Auto-fill Tube. Nitrile seal. Alloy Spring.

II. FLOW DURABILITY TESTING

Dates of Testing: 10-10-02 - 10-30-02
API Flow Durability Testing Category: I. II. III.
Pass or Fail: Pass Fail
Float Equipment Orientation: Horizontal Vertical
Type of Pump Used for Circulation: Centrifugal
Average Fluid Temperature During Test: 87.00 °F
Average Sand Concentration During Test: 2.50 %
If Pass, Maximum Volume for Closure: None
If Pass, Maximum Rate for Closure: None
If Pass, Maximum Test Pressure Used: 5000 PSI
If Casing Fill-Up Equipment, Reverse Flow Pressure Drop Across Valve: 26.7 PSI at 10 bbl/min
If Casing Fill-Up Equipment, Rate or Pressure to Activate: 480 - 500 psi at 5.78 bbl/min with H₂O
Description of Valve After Test: Good condition - Moderate wear observed at Lower Flapper's hinge hole.

III. HIGH TEMPERATURE /HIGH PRESSURE TESTING

Dates of Testing: 10-30-02
API HT/HP Test Category: A. B. C.
Pass or Fail: Pass Fail
Type of Pressure Application: Internal Only Internal & External
Length of time at test temperature: 11.33 hours
Type of Fluid Contacting Valve: API water based mud
If Pass, Maximum Test Pressure Used: 5090 PSI
If Fail, Maximum Test Pressure Achieved: N/A
Description of Valve After Test: Good condition - no visible sign of damage except wear at Lower Flapper's hinge hole.
SIGNATURE: Michael Logiudice POSITION: Project Engineer
NAME: Michael Logiudice PHONE NUMBER: 713-983-5286
DATE SIGNED: November 1, 2002

Subject: FW: Remaining QA QC documentation for BP Macondo (WFT) equipment

Attachments: ScannedImage-4 PO #5580288 , pn 576167.jpg

Tralco Inc.

900 E. 14th Street

Chicago Heights, Illinois

60411-3002

FM0568

Certificate of Analysis

Alloy 319.1

Heat # C10C2

Bundle # C10C2-047
 Weight 1,996
 C10C2-048 1,956

Chemical Composition

Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Pb	Sn	Sr
6.250	0.740	3.420	0.42	0.050	0.0400	0.040	0.900	0.130	0.040	0.0200	0.0000
Co	Na	Be	Bi	B	P	Gd	Sb	Zr			

We certify that the above analysis is the result obtained in our laboratory for the heat indicated.



Jay Armstrong

Subject: FW: Remaining QA QC documentation for BP Macondo (WFT) equipment

Attachments: ScannedImage-5 PO #5506700, pn 576203.jpg

5/7/2010

Trialco Inc.

FM 05b6

900 E. 14th Street

Chicago Heights, Illinois

60411-3002

Certificate of Analysis

Alloy	319.1	Heat #	C8C4
-------	-------	--------	------

Bundle #	Weight
C8C4-036	2,061
C8C4-037	2,012

Chemical Composition

SI	Fe	C	Mn	Mg	Cr	Ni	Zn	N	Pb	Sn	SI
6.050	0.700	3.140	0.42	0.080	0.0600	0.040	0.910	0.120	0.060	0.0100	0.0000
CA	NA	NA	Be	Bi	B	P	Cd	Sb	Zr		

We certify that the above analysis is the result obtained in our laboratory for the heat indicated.

Jay Armstrong