

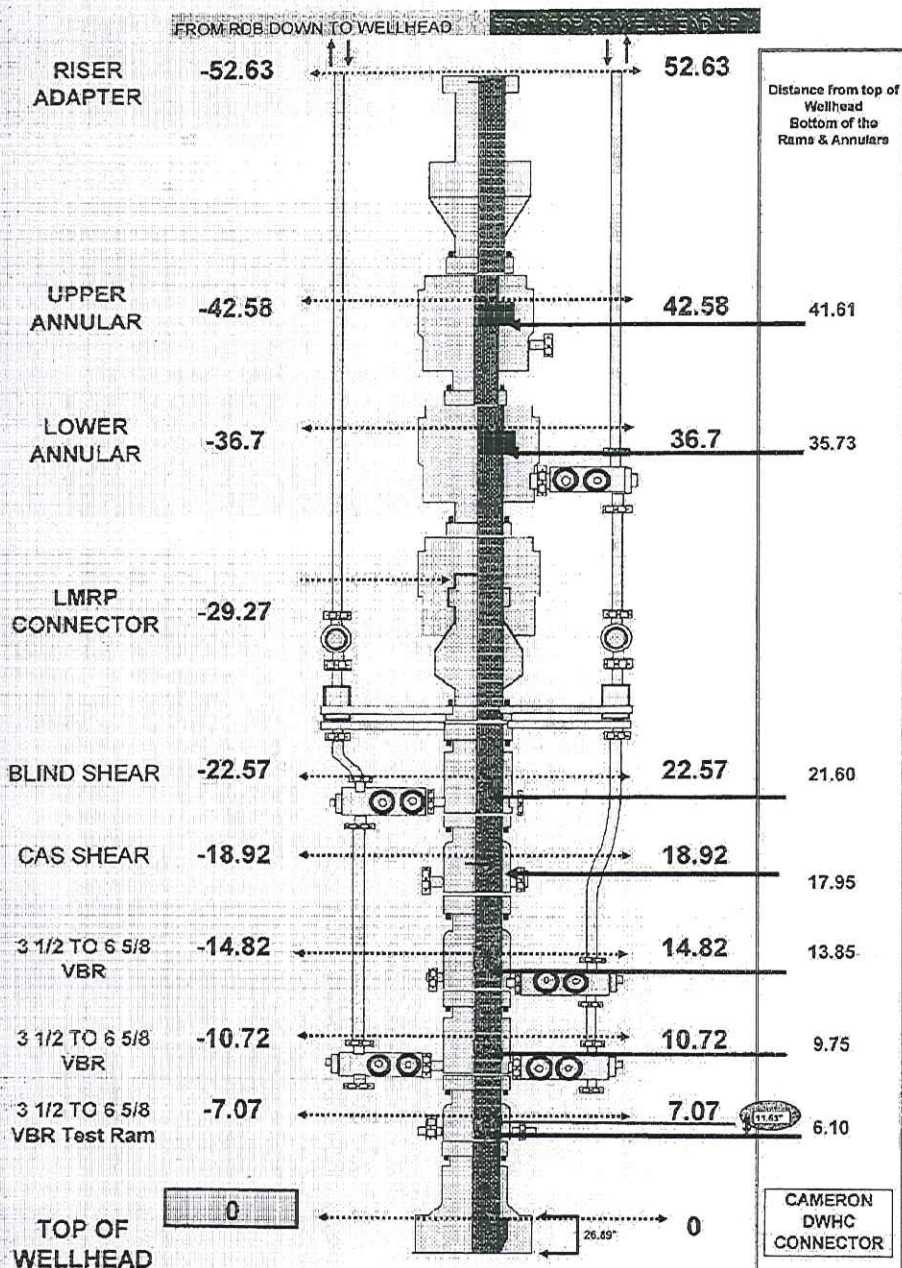
mead®

FIVE STAR®
★★★★★

EXHIBIT # 112

WIT: _____

BOP Stack Test Space Out Measurements



5/11/10

1) Casing shoe Depth - 18,303'

Total Depth - 18,360'

Rot hole 53'

Casing size $9\frac{3}{8}"$ $30\frac{3}{4}"$ $9\frac{3}{8}"$ $62\frac{3}{4}"$

mod weight 14.0 ppg

Auto Fill float collar @ 18,174'

Pore pressure 12.6 ppg

Hole size $9\frac{3}{8}"$ 17,168 - 18,130 - 962'

$8\frac{1}{2}"$ 18,130 - 18,360 - 230'

2) Casing x open hole annulus volume.

$9\frac{3}{8}" \times 7" = .04710$ BPF

$8\frac{1}{2}" \times 7" = .0325$ BPF

3) What was the Auto Fill set to shear at. took 3600 psi

- Was it set in Tower or on the Rig.

4) Cement volume was enough poured to fill up 56 BBLs Formed 16.7-14.3.

Last 6.93 BBLs not Formed weight 16.74 ppg.

5) mud line @ 5067'

DP $6\frac{3}{8}"$ @ 4117

$5\frac{1}{2}"$ @ 3567

$3\frac{1}{2}"$ @ 3367

⑤ Form-A-Sets spacer 450 BBL @ 16.0 pp.

— ① Top FC @ 18,114 To Bottom of 3" @ 8367 = 9747' 14.0 pp, 508m

$$9747 \times .052 \times 14.0 \text{ pp} = 7093.81 \text{ psi}$$

$$8367' - 4770' = 3597' \text{ of } 16.0 \text{ ppj spacer} = 2990 \text{ psi}$$

$$4770' - \text{surface} = 4770' \text{ of } 14.0 \text{ ppj 508m} = 3472 \text{ psi}$$

$$\text{Total } \underline{16,209 \text{ psi}} \text{ on top of F.C.} \quad \text{Just w/ 14.0 ppj} = 13,126 \text{ psi} = 3020 \text{ @}$$

— ② Top of FC @ 18,114 To Bottom of 3" @ 8367 = 9747' w/ 14.0 ppj 508m
7093.81 psi

$$8367' - 5067' = 3300' \text{ of } 8.6 \text{ ppj seawater} = 1475.76 \text{ psi}$$

$$5067' - 3729' = 1338' \text{ of } 16.0 \text{ ppj spacer} = 1113.21 \text{ psi}$$

$$3729' - \text{surface} = 3729' \text{ of } 14.0 \text{ ppj 508m} = 2714.71 \text{ psi}$$

$$\text{Total} = \underline{12,398.73} = 13.76 \text{ ppj @ 18,114'}$$

③ Bottom Note ps. w/ 14.0 ppj = 13,366 ps.

④ Did The Flats Hold + was pressure bleed to 0? what type of
Flow was coming out when the test was called good?

1) Seawater from 2527' - 1475' - 6892' = 3082.10 psi
1475 - 98' of 16.0 ppg = 1377.

2) Blend back a total of 84 BBL Density negative test.

3) 58 1/2' from 12,487' - 5067' = 7420'
7" from 18303' - 12,487' = 5816'

Stack Questions that need to be answered

1) What was integrity of stack just before Incident?

2) Why Annular Failed to close?

3) Why EPS Failed?

4) Why ROV Retrieval Failed?

5) Last Annular change out & Last Ram Address?

6) When was the Function test of RT Stars?

7) How much Bop Hyd Fluid was the rig going through?

- Murray Sepulveda Home [REDACTED] Rm [REDACTED] OD III
Call [REDACTED]

Ask Murray who 3-party BOP company was on horizon? D.D. NOT KNOW
check with Steve before calling.

Derek Cocales may know 281-366-8899 office

Cement

72 BBS spacer @ 14.3, 5.26 BBS class 'A' cnt @ 16.74 ppj,

47.75 BBS Formed cnt @ 14.5 ppj, 6.93 BBS class 'A' cnt @ 16.74

Total cement pumped 59.97 BBS.

5/2/10

D Talked to OD III Dispatcher. Murray To call back later
today. He is working nights.

3 Need INDC & Dms Reports from end of last well to

3 Need Rev Div Reports & Video.

4 Need Subsea maintenance Reports.

2 Need to know if any RMS Dispositions were granted for any
stack functions.

D E-mail - ME252 - E-mail - Retention@bp.com

6) What was the tension on the Riser at time of the Incident? Was it enough to Lift the LMRP?

7) When was the Last time the EOS was Functioned?

8) Will Dead man Fire when All Surface control systems are Destroyed.

9) Printer \\BP\HOU\ISO24\HOUPO007

10) What type of Annular was Being used

11) How Does the Horizon perform Diverting Functions.

12) Reports needed #3 mobilization

Drilling #80, 82-94, 97-119, 122-124, 127-132, 134, 137-138

13) Report #95 2/24/10 Pilot Leak on yellow pod @ 1 gpm
Switch to Blue pod a Leak slowed. (What Function was this pilot Valve associated with?)

14) Scherrie Douglas

5/3/10

Interview with Ronald Sepulvado.

Ronnie Sepulvado 7½ years on Rig 35 years exp.

Current State

- 1) Do you know of any hydraulic leaks or other issues with the BOP stack? Small leak in pilot valve. stop when Function was in block. Any information on the amount of Hydraulic Fluid that was being Delivered to the Rig. No.
- 2) Were there any MMS dispensations received on the BOP Stack? Not that I am aware of. Any Functions tagged out on the control panel? No
- 3) Was there any trouble experienced with the riser disconnects in the Past? No Not unless we had Hydrate Problems (Kodac).

Operational Procedures

- 4) Do you have any Photos of the Horizon BOP Panels? No
- 5) When was the last time a Bop Disconnect was Done and For what Reason? Hurricane evac. Any issues? No

- 6) ARE the EDS Function the same at each BOP panel location? I think so? What are they (EDS 1,2,3?) NOT sure.
- 7) Do you have an updated EDS Function sheet? No. SUD sure may have one.
- 8) What is the procedure For Lining up the riser degassing?
the will Line Up to small Gas Buster + close the Diverter valves.
Take Returns Back to pits.
- 9) How do you normally have the Diverter lined up during normal operations. It's in the Drill mode, Packer at Rotary table open. Valves closed to divert, close packer, Both valves open.
- 10) Describe the procedures For Lining up a diverter? Diverter closed, Both lines open either way.
- 11) When do you go overboard vs using degas? When Gas Buster has Been over loaded.
- 12) Do you know the last time the ROV HOT stab was used on the BOP? can't remember ever using when he was he was out there.

13) What method of BOP testing was being used on the Horizon? Digital automated method, Long test First test of seq. 3 min straight line. IF passed, then rest Through seq done Through digital testing. Red Light / Green Light.

14) Is there a third party company that worked with Transocean on the service of the BOP Besides Cameron?
NO third party co. TOI SWAT team comes out, Cameron every know & then.

15) Was the BOP stack pulled during the course of this well?
NO, Stackid was pulled once for Failed Ram. Don't remember which well.

16) When were the annulars last changed on the BOP stack?
this well. TOI use Cameron replacement eq. Don't know.

17) Do you have any information on the modifications (Deadman, etc) that were recently completed on the BOP stack or control system. All changes made would go through the mol
not sure of any changes.

Cameron meeting

14:00 - 14:30

VP Eng & Quality Ely Manager
David Jones Ed Geday

David Jones Cameron Lawyer.

Current State

1) The BOP & Control system that was installed on the Horizon. Were they Cameron designed & manufactured.

2) Are you aware of any Leaks or modifications to the BOP on The Horizon?

3) The BOP control POD's are Cameron, are the other Control Devices such as the Deadman, Auto shear & EDS Systems also Cameron?

Operational

1) Can you provide a description of the EDS & Deadman Functions on the panel as the Deepwater Horizon Configuration?

2) Can you provide a detailed Function Description of this Sequence

- Dependencies for previous sequence completion to continue
 - ✓ EDS 1 High pressure Blind Shears close, unlatch LMRP
 - ✓ EDS 2 casing Blind Shear close unlatch LMRP.
- Dependencies on Control Confirmation Feedback?

3) If the EDS was initiated and it failed to complete its Sequence, would this prevent the Deadman from operating? System not tied to Sequence if one Function Fails ELS sequence continues

4) Are the EDS operator Functions the same at each Bop control panel location? yes. Need to have power & comms.

5) Has Cameron recently provided & update EDS sequence sheet to TOI?

6) Is The cycling of the annulars and rams tracked & recorded in the control system event logger?

7) Were there any problematic components with the Dal Horizon BOP control system?

8) What are the most common Failure modes or points on the BOP systems?

9) Is There a Facility to install software lockouts on any of the critical Functions & are these automatically removed when a BOP or Deadman sequence is initiated?

10) Can you Provide a description of the Auto shear sequence & How it works mechanically? When the LMRP is Disconnected in an emergency the Auto Shear will "Fail Safe" it is Named It has to be armed on Surface

10) Does the control pod slide valves that operate the Rams & Annular etc. have any interflow problems or sticking problems?

11) Do the control pod Regulators have any range adjustment problems?

12) Were the Bop accumulators, accumulator isolator valve, & conduit valve package part of the Cameron supplied hardware? BOP Bottles are for emergency disconnect, check valve holds pressure in bottles, not used for any other function.

13) Can you describe what a green & red light indicator represents on the face of the Bop control panel?

A- What Drives the light indications, command issued or command confirmed? Blink until signal is sent back.

B- What would the panel be telling the operator if all lights on the Bop control panel went red or green. Only function that would be functioned.

Design

1) The Rev intervention Function hardware are supplied By other OEMs & are interconnected with the Dgo Functions, Does Cameron approve these interconnections?

2) Would DoF Rev interconnections changes have to be Approved By Cameron?

3) Would Cameron or TOI be respons.ble for redrawing the Drawings that Detail the changes made to the system.

Testing

1) When Cameron installs new applications software in the DoF controllers, What is the procedure for testing & commissioning the changes?

~~2) Would BOP Rev interconnections changes have to~~

2) What was the Latest system software upgrades done was this software up to date with the latest Cameron TI BOP software revisions? none.

3) How often has Cameron been asked to participate in the Horizon BOP controls testing?

Maintenance

1) the Dargaville Horizon BOP is 10 years old, has Cameron been involved in any of the 5 year SPS surveys? yes

2) Is there a third party company that worked with TOI on the service of the BOP Besides Cameron?
Sometimes, TOI Does most of the work.

3) Do you know when the Bop annulars were last change on the Bop stack?

4) Do you have any information on the modification (Deadman, ROV intervention etc.) that were recently completed on the Bop stack or control system? What testing was done on the Bop after the modifications?

5) Was Cameron involved when the Bop stack was opened up & inspected prior to the Macondo Well? Not sure

6) What are the Cameron recommended testing procedures on the Bop stack & what is the recommended schedule?

2) What if any check could be carried out to prove that the manifold annular pressure regulators, read backs & flow meter read backs were calibrated & accurate?

EDS 1 - Blind Shears & LMRP Disconnect

EDS 2 - Blind Shears, ESD 3 Shears close & LMRP Disconnect

- Dead man Puller modes

2) NOT ARMED

3) Dead Batteries

4) No Power to any Batteries

no Results of Data to Deadman system.

If an error is in stock. The Deadman will still close that Function.

When were the Batteries last changed on the Horizon. 1 Year Life

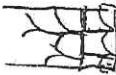
The Rams should be able to center the pipe 700,000 lbs of Force.

Batteries have a 20 Function cycles.


Deadman & AccuShear share the same Accumulator Batteries

Leak 1) Leak e OUT running a 6000 rev pump. Back of 4 turns,
at same time trying to shut Fluid was leaking.
when EDS flow still leaking (Leak stops when you lose supply from
Top side)

Leak 2) Look side on sequencer valve. Down stream side,
possibly mean at least one side of shear runs has closed.

 Don Vidrine Additional Questions.

5/7/2010 @ 10:00 AM

Home # 

- 1) How Long were you on the Horizon
Since January 2010 Experience 1971
- 2) When the Rig Floor called and said mud was
coming Blowing out of the Hole what were they closing?
Not sure But I think it was the Lower Annular.
- 3) When you got to the Bridge what light was Lit. on the
control panel? Lower annular, Just about sure.
- 4) Who Hit the EDS? Night Subsea hand. Where were you when
the button was pushed? Right next to him.
- 5) When the EDS was hit what did you see? I Don't remember,
everything appeared to Function, Lights came on received response
we were supposed to.
- 6) Did all the panel Light up? Did not see any extra Lights.
Did we get a gallow count? good gallow count.

7) Did the subsee hand hit Both Buttons? 'As I recall yes'.

8) How Long from the time of closing BOP to EDS? Can't say.

Some minutes after, got call to Floor, came out to Deck aft, mud Blowing everywhere, couldn't get to Floor, tried to go Forward. Not sure of time from.

9) How many Blast - Heard the First one. after heard a couple more.

10) Where Did the First Blast occur? Starboard, But didn't see anything to be sure, Jus Feeling - I was on port, wasn't over there.

11) When Did the Lights go out? While making way Forward - Not sure if Right Before or after Blast #2 think Before But not certain.

12) Where the Lights out when you got to the Bridge? I assume those on Bridge were emergency, But deck was all out.

• Did the emergency gen Start? Don't know.

13) When you got to the Bridge what light the Beg Panel was Red? I think the Lower Annular.

- 13) Who was Doing the Bleeding off of Fluid During the Neg. test? T.O.I started, But then Bon Kaluze. on Drill pipe side BOP got call. APD had to do it on kill line - went up and then started to do kill line.
- 15) How were we lined up to bleed? Choke. To gas Buster To Stripping tank.
- 16) Did any Fluid get Bleed Back to Halliburton? 2 sets of Lines rigged up, But not sure - Feeling they were Bleeding Back on that line to Halliburton. Not sure of Flow path.
- 17) Was there a crew change During neg test? yes
- 18) When you were on tour any more Bleeding to Be done? No all complete, shut down.
- 19) Were there any Leaks in the BOP system? Small hydraulic leak on one of the pods. can't recall which one, should Be on morning Report. Not sure if it cleared up. or trash was causing that is only thing I was aware of.

20) When the EDS was activated Where was gallon count coming From? Don't know, assume on counter.

21) Were any green Lights on the control panel? think some might have been green - Just got a response.

22) While in Drilling mode How was the EDS set up?
Don't know.

23) When mud started coming through rotary any orders or smells? no don't recall.

24) Where were the sounds from the explosion coming from?
I was on the port side not near me.

25) On the Bridge was HPU unit still intact or damaged?
Don't know or any damage anywhere.

Horizon BOP Incident team

- 1) Mark Worsley - SETA subsea systems & Advisor
- 2) Ray Fleming - Advisor & SPW TA subsea controls.
- 3) Kevin Szafron - SETA Instruments & Protective systems.
- 4) Jim Wetherbee - S&O culture leader.
- 5) David Landsell - HSE subsea training.
- 6) Ted Judice - GOM SP TA Instrument, Control & Communications
- 7) Graham McNeillie - Team Lead.
- 8) Walter Guillot - BP WSL.

5/10/2010

09:00 BOP team meeting

- 1) DD III Rupting Riser
- 2) PSI inside BOP 3800 PSI
- 3) Will try to install pressure recorder in Boost Line.
- 4) New Information All Rams closed. But well still flowing.
- 5) Junk shot manifest ed. Route to Location.
- 6) USCG & MMS Hearing 5/12/2010 Inquiry. (BP, T&I, Halliburton)
- 7) Come up with questions we want to ask T&I & Cameron.

5/11/2010

Depth 18,350 mud weight 14.0

$$.052 \times 18,350 \times 14.0 = 13,358.8 \text{ psi}$$

$$13,358.8 \text{ psi} \div .052 \div \frac{\text{TVD}}{18,350} = 14.00 \text{ ppg}$$

.75 under balance to Formation.

DP

Hyd static psi w/swc 8367 - 3741.72 psi

Back side

$$3718' \times .052 = 2706.70 \text{ psi}$$

$$1517' \times 16.0 \text{ ppg spacer} = 1262.14 \text{ psi}$$

$$3129' \text{ sw} = 1,399.28 \text{ psi}$$

$$\text{Total} = 5362.12 \text{ psi} - 3741.72 \text{ psi} = 1620.4 \text{ psi U-Tube}$$

$$18,304 - 8367 = 9937'$$

$$.052 \times 9937' \times 14.0 \text{ ppg} = 7234.13 \text{ psi}$$

$$\text{Total Hyd} = 7234 + 1,399.28 + 1262.14 + 2706.70 = 12,602.25$$

$$12,602.25 \div .052 \div 18,304 = 13.24 \text{ ppg}$$

$$12,602.25 + 772 \text{ psi Differential} = 13,374.25 \div .052 \div 18,304 = 14.05 \text{ ppg}$$

5/11/2010

Morning BOP Team meeting

- 1) Junk shot manifest on sea Bear
- 2) Minie top Act will be tried today.
- 3) Bad weather making oil recovery hard.
- 4) GOM site for new updates.
- 5)

Decision tree meeting

- 1) EOS DID NOT FUNCTION
- 2) EOS Rams Function But DID NOT Seal (LMRO Not Discounted)
- 3)

5/12/2010

1) Call Don Vidrine set up Interview Time
[REDACTED] time: 11:30

- 2) 09:00 morning BOP team meeting.
- 1) May 25th USCG Hearing.
- 2) TOI information on DVD Today.
- 3) Clean Desk policy.
- 4) MARK Big update meeting. 15:00

5/12/2010

Time Line meeting

1) Need ROV Footage From when auto shear was cut.

Questions For Don Vidrine

2) At the time of the negative test when they pumped down the kill line did they do that with the Ry pumps? Ry pumps to fill choke closed in a Bop.

3) Where were pressures being read on the ry floor?
Driller panel, Halliburton panel on Ry floor

3) How did he / you know that 60 BBLS had been bled off the drill pipe? Driller had a record of bleed back.

4) Does he or do you know where this fluid went - trip tank - mud pits - cement unit? Halliburton is not sure how much. Right before the Ry test.

5) It was said that 3-4 BBLS was bled off the kill line - can you confirm that number is how? Bleed choke to zero $\frac{1}{2}$ BBLS.

Q) Was he/you on the Rf Floor at the end of the negative test -
Does he/you know if the pressure was equalised across the IBOP
No sure. Talkin to

Q) If he/you could Recall his conversation with Jason
Anderson - Did he say he was closing the Diverter or
closing the Annular? Annular (Diverter Returns)?

Q) What time did the crews change out in the evening?
Mid night. Toolpusher change @ 18:00.
mud log change

5/13/10

09:00 morning Ool meeting.

Q) No up Dates on Response.

Q) Cut Flow Hoses off LMRP

258256

6/14/2010

VTS -01 -1. VOB

MHI 37 DIS 01 DIVE 485 - 487 04-22-10-07-17 to 4-23-2010 15:33

Bob operations, Survey Grid Patterns.

Cutting Auto shear Rod From 07:36 - 07:42 4/22/2010

List of Reports TOI would be sending IV every Day

Bob morning meeting

1) Pre Flight checks (ROV operations)

2) What do we know about

TOI contract

Article # 17 Safety

18 Performance of work

19 Records to be Furnished B₂

5/15/2010

1) Set up Interview with Lee Lambert WSLF

- Home - [REDACTED]

- Cell - [REDACTED]

Called @ 09:00 Left message on cell phone Set up for 10:00 AM 5/17

Time Line Review

- 1) ADD BOP Function cycles
- 2) Need ROV Video From MAX Chert.
- 3)

BOP meeting

- 1) Power point presentation for suggestions
- 2) History of mid & matiaran
- 3) History of ROV port for Pipe Rums (closing test runs)
- 4) Real time Data Logger for Bop
- 5) LMRP connector still locked. Leaking possible Ring seal.
- 6) Dead man not a Requirement!!!!
- 7) Drawings st

HRBS-m65-001-H7102

H7103

H7105

H7107

H7110

(Gas Handler man: F10 Future

Gas Handler Control Future ITR)

Gas Buster / minix Trip Tank

vent Line / ~~down~~ To

op vent Lin

5/17/2016

Interview with Lee Lambert

Home

cell

1) Was a procedure for the neg test sent from the office? NO No that I saw.

2) How much time was spent planning the negative test calculations / Rig up / Job assignments? Very little.

3) Were there any concerns about performing a negative @ 8300'. explained to me that this is where the unit plug would be set and had better work with plugs in water.

4) Do you know what Functions were Leaking on the BOP's. Sub sea hand said they were going to change the yellow for on the next JOO.

5) The spacer that was pumped who ordered it? we had this spacer some used it Don't know who ordered it.

6) During neg test Did Annular Leak? yes. Filled Back side with 20ppb's I think. From where not sure think the trip from

5/17/2010

- 7) Who was running the neg test? Toolpusher & WSL.
- 8) How were the lines rig up for the neg test? had a cement stand with side entry sub, two TFW valves, top drive was screw into DP.
- 9) How was pressure being monitored? DP pressure was on the Halliburton monitor. Killchoke line pressure was being monitored on choke panel.
- 10) Who gave instructions to bleed off pressure? Not sure
- 11) How was ~~press~~ fluid being bleed back monitored? AT Halliburton unit & PVT system.
- 12) Where was the DP psi being bleed back to? Halliburton unit. How much? At least 25 DP's. He had to dump one of his displacement tanks.
- 13) Were there problems with the BOP's? on the Boat senior TP said Driller called him & said well was coming in and was having a hard time shutting the well in.

5/17/2010

- 14) Did you take to anyone else on the Boat? the Captain asked him about the ESD he said when the Outboard was pushed all he saw was Red Lights. ESD may have not worked.

Up Date From meeting Gram had with Andy Taylor.

- 1) Need Information on missed Bop test
- 2) Modifications, By Whod When.
- 3) Bop testing How Far Back Do we go?

Information Requested 5/17/2010 @ 18:48

- 1) Dms & INDC Reports F/Jan-1 2005 - present
- 2) Any ITCs issued to the Horizon By the MMS during this period
- 3) Any Bop/ECST records
- 4) Any Dispensations / waivers issued For Bop testing in this time period

5/18/2010

morning meeting

- 1) trying 2000 BPD capacitor
- 2) Bop testing on DCH
- 3) Jumper's in DCH - kill installed for top kill.
- 4) moc or MODs ToI Directed & Desigwed.

5/19/2010

BOP team morning meeting

- 1) Good progress with top kill.
- 2) A little more gas than expected.
- 3) Mutations, testing, needs, Time Line

5/20/2010

BOP meeting

- 25,000 people
- 2.2 KM Beach
- 60% Recovered
- Yellow Pod Being Reun.

employment violation

[REDACTED] Jerry Jervis

5/21/2010

BOP morning meeting

- 1) 5000 BOP to Drill ship
- 2) Dispute BOP Questioning
- 3) Take a Day off this weekend

234 spacer

$$\frac{351.86 - 30.25}{1029.4} = .3121 \text{ BPF} \times 66 = 20.59 \text{ BOU}$$

$$\frac{76.86 - 30.25}{1029.4} =$$

194 psi Differential.

$$\frac{168' - 71.53'}{28.14}$$

BoR meeting 5/25

- 1) Pressure testing
- 2) 6000 BPD

3) tug k.t. oil going

$$7" \text{ csy TO } 6\frac{1}{2} = .052 \text{ BPF}$$

$$6\frac{1}{2} \text{ csy TO } 8\frac{1}{2} = .0701 \text{ BPF}$$

$$18,350' \times .052 \times 14.0 = \underline{25.6} \quad 13,358 \text{ psi} \quad 2236.$$

$$18,350 - 5000 = 13,350' \quad 11,107 \text{ psi} \quad \underline{16.0} \quad 16 \text{ s } 4/\text{sec water}$$
$$12,458 \text{ psi} \quad 14.0$$
$$13,536 \text{ psi} \quad \underline{19.5} \text{ w/o sea water}$$

4115' 2 1/2

S 1/2 7117

M.L.B. 5067'

R.O. 15 1/2 50

9 1/8" 62.8" TO 81598

12,485 - 5067' = 71518'

Cap. 0.0718 BTL

0.0718 x 71418' = 5122.61

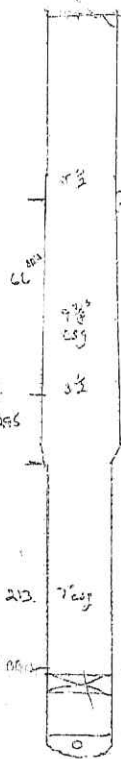
Total 12,485' cap = 71518' 5067'

7" 32" TO 6143

12,300 - 12,385 = 8515'

Cap. 0.3165 x 8515' = 2693.10

TO: 12,300



m/L. Surface
5067' x 0.52 x 8.11 pg = 32.68
(w/L 1/2) 11,396 psi + 2265 psi = 13,661 psi
146 d. w/L
10.5 d. SW

5067' - 12,385' = 12,282'

12,282' x 0.52 x 14.5 pg = 9670 psi

5067' x 0.52 x 14.5 pg = 3609.03

Ryd. Head → 13,358.78 psi

From BTL to TD

12,282' x 0.52 x 16.0 = 11,051 psi

12.5 11,396 psi

13.0

13.5

14.0 12,432 psi

14.5 12,778 psi

15.0 13,123 psi

✓ 15.5 = 13,468 psi

(Well winds to a level with static mud level)

1" test collar

GUIDE SHAFT

- Well under Balanced a 20.52 (Not realized until 21:31-39)
- 1) 21:00 hrs pit gain prior to shear test. Unnoticed.
 - 2) 21:08 spacer to surface (test spacer)
 - 3) 21:14 continued pumping Dumping overboard.
 - 4) 21:20. BZell Senior Toolpusher talks to Jason Anderson about
my test OK. It won't be much longer before spacer back.
 - 5) Boullion (Weatherford) 21:00-21:30 Anderson called to Ry Floor
 - 6) 21:30 Ry pump shut Down
 - 7) DP pressure increases from 1240-1750 psi in 4 minutes 21:30-21:34

$$\frac{9\frac{3}{4}'' \times 5\frac{1}{2}''}{\frac{73.92 - 25}{1029.4}} = .0475 \text{ BPF} = 2500' \times .0475 = 118 \text{ BBUS}$$

$$\frac{9\frac{3}{4}'' \times 3\frac{1}{2}''}{\frac{73.92 - 12.25}{1029.4}} = .0559 \text{ BPF} \times 800 = 48 \text{ BBUS}$$

Riser

$$\frac{9\frac{3}{4}'' \times 6\frac{3}{4}''}{\frac{380 - 43.89}{1029.4}} = .3266 \text{ BPF} \times 1000 = 344.86 \text{ BBUS} \quad \text{Riser} = 1688.81$$

$$9\frac{3}{4}'' = 295.67 \text{ BBUS} -$$

$$\text{Total } 9\frac{3}{4}'' \text{ cgs} = 461 \text{ BBUS}$$

Riser 2562.11